

5/24

DART AEROSPACE LTD	Work Order:	23449
Description: Basket Rib	Part Number:	D3166-3
Dwg: D3166 Rev. A 1 <del>JF KJ</del> -04.05.21	Qty:	6
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	<i>JF</i>	05.06.01	6
2	LB	Cut 3/4" x 3/4" square tubing 120.00" long. Material: 304/316 SS tube 0.063" wall Batch <i>111627</i>	<i>DP</i>	05/06/11	6
3	LB	Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL. and Folio FTools	<i>DP</i>	05/06/11	6
4	QC6	Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)	<i>JF</i>	05/06/02	6
5	LB	Identify and Stock LB Cell	<i>JF</i>	05/06/02	6
6	AC	Cost / part <i>&gt; 7.21</i>	<i>SUE</i>	05.06.03	6
7	DC	Close W/O <i>&gt; 7.09</i> Inspect Level 21	<i>JF</i>	05.06.08	6

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ RF	<i>JF</i>

**RELEASED**  
02/08/27 RF

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

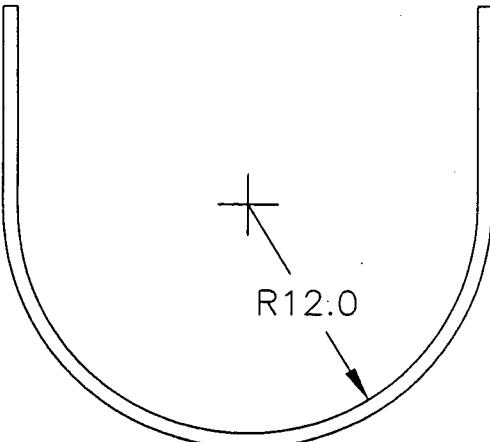
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

COPY ISSUED

**RELEASED**  
02.08.06

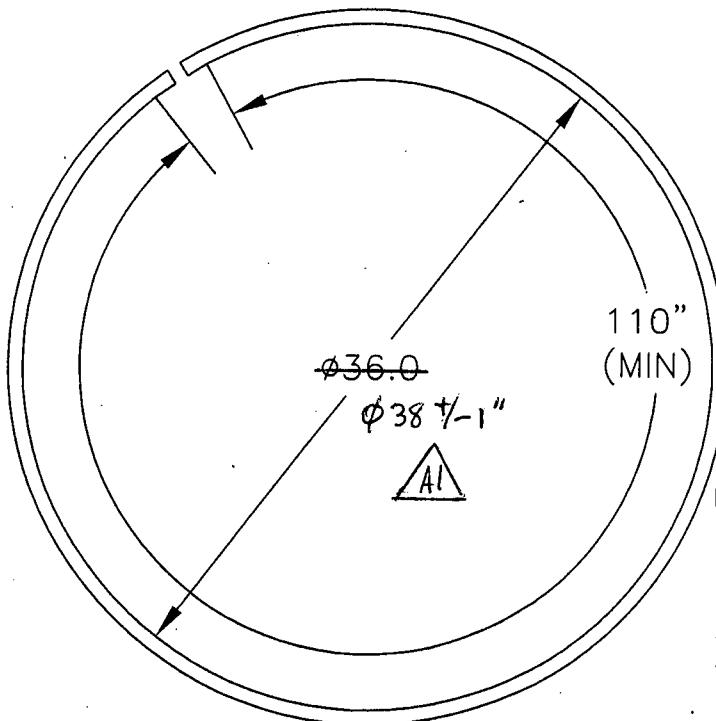
DESIGN #	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 MWS 36.0	



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERINGUNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICEWORK ORDER  
NO. 23449

## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 01, 2005  
11:25 am

Work Order No	:	0023449	Department Code:		
Project Name	:	D3166-3	Burden Flags	:	NNNNNNN
Project For	:	WK524	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D3166-3	Invoice Number	:	
Description	:	Basket Hoop	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	6			
Amount Done	:	0	Order Entry No	:	
Start Date	:	05-27-05	OE Value	:	0.00
Est Finish Date	:	06-16-05			
Act Finish Date	:		Est Mark Up	:	0.000%
Drawings Reqd	:	No	Actual Mark Up	:	0.000%
Ok for Approval	:				
Approval Rec'd	:		\$0 Posted to Finished Goods		

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	1.50	100.00	
Production Cost	:	0.00	28.17	100.00	0.00
Packaging Hours	:	0.00	0.00	0.00	28.17
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	
Misc.	:	0.00	0.00	0.00	0.00
	=====	=====	=====		
Burden	:	0.00	0.00	0.00	
	=====	=====	=====		
Total Cost	:	0.00	28.17	100.00	
Mark up	:	0.000	0.000		
Selling Cost	:	0.00	28.17		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	( -28.17)